



AS-9400

Barcode Scanner

User Guide



<https://www.argox.com>

Version: 2.2

Regulatory Compliance

FEDERAL COMMUNICATIONS COMMISSION INTERFERENCE STATEMENT

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/ TV technician for help.

CAUTION:

Any changes or modifications not expressly approved by the grantee of this device could void the user's authority to operate the equipment.





Note: All brands and trademarks are the property of their respective owners.



Note: The specifications contained herein are subject to change without notice.

警告使用者:

這是甲類的資訊產品，在居住的環境中使用時，可能會造成射頻干擾，在這種情況下，使用者會被要求採取某些適當的對策。

設備名稱：錄碼閱讀器 Equipment name		型號（型式）：AS-9400 Type designation (Type)				
單元 Unit	限用物質及其化學符號 (Restricted substances and its chemical symbols)					
	鉛Lead (Pb)	汞Mercury (Hg)	鎘Cadmium (Cd)	六價鉻 Hexavalent chromium (Cr ^{VI})	多溴聯苯 Polybrominated biphenyls (PBB)	多溴二苯醚 Polybrominated diphenyl ethers (PBDE)
印刷電路板組件	—	○	○	○	○	○
機殼	○	○	○	○	○	○
線材	○	○	○	○	○	○
掃描模組	—	○	○	○	○	○

備考1. “○” 係指該項限用物質之百分比含量未超出百分比含量基準值。
Note 1: “○” indicates that the percentage content of the restricted substance does not exceed the percentage of reference value of presence.

備考2. “—” 係指該項限用物質為排除項目。
Note 2: The “—” indicates that the restricted substance corresponds to the exemption.

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Default Setting

To restore Factory Default Configuration or Default Configuration 1-5, scan the appropriate bar code below.

Set Factory Defaults - Scan this bar code to restore the factory default values listed in *Table 4-6*.

Factory Default Configuration



303FFFO

(0x00)

Communication Mode

Parameter # 0xF2 0x01



3030010

Serial Port, UART, TTL, RS232

(0x00)



3030011

*USB HID

(0x01)



3030012

USB Serial Port
(0x02)



3030013

AUTO UK
(0x03)



3030014

AUTO UV
(0x04)



3030015

Wiegand
(0x05)



3030016

RS485
(0x06)



3030017

AUTO UW
(0X07)



3030018

AUTO UR
(0x08)



3030019

PS2
(0x09)



303001A

TTDATA
(0x0A)



303001B

TTDATA+serial port
(0x0B)

1D module does not support USB HID and USB serial port.

【AUTO_UK】 Automatic mode UK, USB and serial ports output simultaneously (use KBW)

【AUTO_UV】 Automatic mode UV, USB and serial output simultaneously (use USB port)

Wiegand

Wiegand protocol type

Parameter # 0xF2 0xA4



3030A40

*AUTO
(0x00)



3030A41

WG26
(0x01)



3030A42

WG34
(0x02)



3030A43

WG66

(0x03)

Wiegand 26 Protocol Output Mode

Parameter # 0xF2 0xA5



3030A50

*3+5

(0x00)



3030A51

Raw Data

(0x01)

PS2 Mode PS2

PS2 Operating Mode:

0: AUTO, connect two PS2 devices. Default: The external keyboard is valid. The internal is valid when the data is output.

1: Independent PS2, only using internal PS2

Parameter # 0xF2 0xA6



AUTO
(0x00)



Independent PS2
(0x01)

Floodlight Control

Parameter # 0xF2 0x02



Lighting when Read
(0x00)



3030021

Always Lighting
(0x01)



3030022

Always Close
(0x02)

Positioning lights control (only for 2D)

Parameter # 0xF2 0x03



3030030

Lighting when Read
(0x00)



3030031

Always Lighting
(0x01)

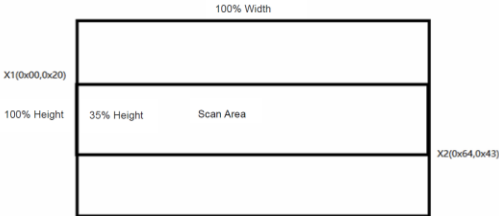


3030032

Always Close
(0x02)

Parameter # 0xF2 0xD7

The origin of the area is set at the starting point of the image, and the size of this area is defined as a ratio relative to the full width or height. The values range from 1 to 100, indicating the proportion of the width or height of this area relative to the full width or height. If you need to set the width to 100% and the height to 35% with the center, you should set two points X1 (0x00, 0x20) and X2 (0x64, 0x43). The coordinate difference between these two points represents the reading range, as shown in the diagram below.



3030D70

*Disable
(0x00)



3030D71

Enable
(0x01)

Scan Range Type

Parameter # 0xF8 0x2C

Using the starting point origin of the image, the reading range is determined by setting the coordinates of two points (x1, y1), (x2, y2), where the coordinate difference between the two points defines the reading range.



8082C00206443

*(Height*35% Width*100%)
(0x00)



8082C002D6437

(Height*10% Width*100%)
(0x01)



8082C002A6439

(Height*15% Width*100%)
(0x02)



8082C0028643C

(Height*20% Width*100%)

(0x03)



8082C0025643E

(Height*25% Width*100%)

(0x04)



8082C00003264

(Left Half)

(0xC8)



8082C32006464

(Right Half)

(0xC9)

Duration in Scanning

Parameter # 0x88

This parameter sets the maximum time decode processing continues during a scan attempt. It is programmable in 0.1 second increments from 0.50 to 25.5 seconds.

To set duration in scanning, scan the bar code below. Next scan three *Numeric Bar Codes* in appendix that correspond to the desired on time. Single digit numbers must have a leading zero. For example, to set an on time of 0.5 seconds, scan the bar code below, then scan the "0", "0" and "5" bar codes; to set an on time of 10.5 seconds, scan the bar code below, then scan the "1", "0" and "5" bar codes. To change the selection or cancel an incorrect entry, scan *Cancel* in appendix.



Duration in Scanning (Default: 3.0 sec.)

Power Mode

Parameter # 0x80

This parameter determines the power mode of the engine.

In Low Power mode, the scan engine enters into a low power consumption Sleep power state whenever possible (provided all WAKEUP commands were released). See *Power Management*.

In Continuous Power mode, the scan engine remains in the Awake state after each decode attempt (see *Power Management*).

The Sleep and Awake commands (see **SLEEP** and **WAKEUP**) can be used to change the power state in either the Low Power mode or the Continuous Power mode.



1040450

Continuous Power
(0x00)



1040451

Low Power
(0x01)

Trigger Mode

Parameter # 0x8A

(Level) Key Holding

Press the button to trigger the reading, release the button to end the reading. Reading success or reading time over a single reading time will end the reading.

(Pulse) Single Key Trigger

Detects the change of the key level (Maintain 30ms, depending on the product) to start reading, and then detects the change of the key level (Maintain 30ms, depending on the product) again to end reading. Reading success or reading time over a single reading time will end the reading.

Continuous Mode

The reading engine performs continuous work. Reading success or reading time over a single reading time will end the reading. More than the specified time will automatically trigger the next reading.

Auto Sensing Mode

In auto sensing mode, the scan engine detects the brightness of the surroundings. Trigger reading when the brightness changes. Reading success or reading time over a single reading time will end the reading. Regardless of the last success or failure to read, re-enter the detection of the surrounding environment brightness.

Host

By the command, the scan engine is triggered to read, and also by the command, the scan engine is triggered to end reading. Reading success or reading time over a single reading time will end the reading.

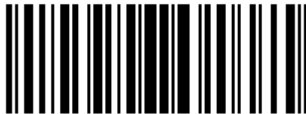
Note: Key Trigger (Level and Pulse) is still valid in other modes.



2050200

*% & Level

(0X00)



2050202

Pulse

(0X02)



2050204

Continuous
(0X04)



2050209

#Auto Sensing Mode
(0x09)



2050208

Host
(0X08)



205020A

(0x0A)
Button Continuous

Interval Time

Parameter # 0x89

The interval time is between two readings in continuous mode. Regardless of the last success or failure to read, more than the specified time will automatically trigger the next reading.

Default: 500ms, unit: 100ms, range: 0-9900ms

To set an Interval Time, scan the bar code below. Next scan two *Numeric Bar Codes* in appendix that correspond to the desired time-out. Single digit values must have a leading zero. For example, to set a time-out of 0.5 seconds, scan the bar code below, and then scan the “0” and “5” bar codes. To change the selection or cancel an incorrect entry, scan *Cancel* in appendix..



Interval Time
(Default: 500ms.)

Same Code Delay

Parameter #0xF3 0x03

To avoid the same barcode being read multiple times in continuous mode and auto-sensing mode, the reading engine can be asked to delay for a set amount of time before allowing the same barcode to be read.

The same reading delay is the refusal to read the same barcode for a set length of time after reading a barcode. It can be recognized and output only after the time duration is exceeded. Default: 500, Unit: 100ms, Range: 0-9900ms.

To set the same read delay, scan the barcode below. Next scan the two *Numeric Bar Codes* in the appendix to correspond to the desired timeout. Insufficient bits are made up with zeros. For example, set a timeout of 0.5 seconds, scan the following barcode, and then scan the "0" and "5" barcodes. To change the selection or cancel an incorrect input setting, scan the *Cancel* barcode in the appendix.



Same Code Delay

For example:

To set the same code delay to 200ms, scan the same code delay setting code first and then scan the numeric setting codes 0 and 2.

To set the same code delay to 1500ms, scan the same code delay setting code first, then scan the numeric setting codes 1 and 5.

Quick Setup for Same Code Delay

Parameter # 0xF2 0xC9

Quick Setup for Same Code Delay supports six preset options: 0s, 1s, 3s, 5s, 7s, and Infinite Delay.



No Delay
(0x00)



3030C91

**Delay 1 second
(0x01)**



3030C93

**Delay 3 seconds
(0x03)**



3030C95

**Delay 5 seconds
(0x05)**



3030C97

**Delay 7 seconds
(0x07)**



3030C99

**Infinite Delay
(Disable Same Code Scanning)
(0x09)**

Beeper Volume

Parameter # 0x8C

To select a decode beep volume, scan the appropriate bar code.



2050802

Low
(0x02)



2050801

Medium
(0x01)



2050800

*High
(0x00)

Beep After Good Decode

Parameter # 0x38

Scan this symbol to set the scan engine to beep after a good decode.



1040021

*Beep After Good Decode
(0x01)

Scan this symbol to set the scan engine not to beep after a good decode. The beeper still operates during parameter menu scanning and indicates error conditions.



1040020

Do Not Beep After Good Decode
(0x00)

Terminator

Parameter # 0xF20x05

Add character format: Decode Data + Terminator



3030050

* Disable
(0x00)



3030051

#CR LF
(0x01)



3030052

%CR
(0x02)



3030053

TAB
(0x03)



3030054

CR CR
(0x04)



3030055

CR LF CR LF
(0x05)

Indicator Light Function

Parameter # 0xF2 0x0A

Scan the appropriate bar code below to set indicator light function.



Good Decode
(0x00)



Power LED
(0x01)

LED After Good Decode

Parameter # 0xF2 0x0B

To enable or disable LED after good decode, scan the appropriate bar code below.



Disable
(0x00)



Enable
(0x01)

Mute

Parameter # 0xF2 0x0C

To enable or disable close all prompt, scan the appropriate bar code below.



30300C0

*Disable
(0x00)



30300C1

Enable
(0x01)

Boot prompt

Parameter # 0xF2 0x0D



30300D0

Disable
(0x00)



30300D1

*Enable
(0x01)

Setup Code Prompt

Parameter # 0xF2 0x0E



Disable
(0x00)



*Enable
(0x01)

Transmit “No Read” Message

Parameter # 0x5E

Enable this option to transmit “NR” if a symbol does not decode during the timeout period or before the trigger is released. Any enabled prefix or suffixes are appended around this message.



Enable No Read
(0x01)

When this option is disabled, a symbol cannot be decoded and no message is sent to the host.



*Disable No Read
(0x00)

Parameter Scanning

Parameter # 0xEC

To disable decoding of parameter bar codes, scan the bar code below. The **Set Defaults** parameter bar code can still be decoded. To enable decoding of parameter bar codes, either scan **Enable Parameter Scanning** below, **Set Factory Defaults** or set this parameter to 0x01 via a serial command.



*Enable Parameter Scanning
(0x01)



Disable Parameter Scanning
(0x00)

Send Setting Code

Parameter # 0xF1 0x71

Enable Send Setting Code to transmit bar codes in the following format, in Code 128, to the host:

<FNC3>L<any length data>

<FNC3>B<12 characters of data>

Note that the special Code 128 character <FNC3> must appear at the beginning of this data. However, if the appropriate data does not follow this as shown above, it does not transmit to the host device.

<FNC3>L<any length data>

<FNC3>B<12 characters of data>



N02711

Enable Send Setting Code
(0x01)



N02710

*Disable Send Setting Code
(0x00)

Linear Code Type Security Level

Parameter # 0x4E

The scan engine offers four levels of decode security for linear code types (e.g. Code 39, Interleaved 2 of 5). Select higher security levels for decreasing levels of bar code quality. As security levels increase, the scan engine's aggressiveness decreases.

Select the security level appropriate for your bar code quality.

Linear Security Level 1

The following code types must be successfully read twice before being decoded:



2051501

*Linear Security Level 1
(0x01)

Table 3-1

Code Type	Length
Codabar	All
MSI	4 or less
D 2 of 5	8 or less
I 2 of 5	8 or less

Linear Security Level 2

All code types must be successfully read twice before being decoded.



2051502

Linear Security Level 2
(0x02)

Linear Security Level 3

Code types other than the following must be successfully read twice before being decoded. The following codes must be read three times:



2051503

Linear Security Level 3
(0x03)

Table 3-1

Code Type	Length
MSI	4 or less
D 2 of 5	8 or less
I 2 of 5	8 or less

Linear Security Level 4

All code types must be successfully read three times before being decoded.



2051504

Linear Security Level 4
(0x04)

Invoice Function

Open the invoice function, automatically shut down CODE128 code, if you need to read CODE128, can open CODE128.

Automatic Filling of Value-added Tax Invoice

Parameter # 0xF2 0x08



3030080

Disable *

(0x00)



3030081

Enable

(0x01)

Invoice Type

Parameter # 0xF2 0xAA



3030AA0

*Special Invoice

(0x00)



3030AA1

Plain Invoice

(0x01)

Transmit Code ID Character

Parameter # 0x2D

A code ID character identifies the code type of a scanned bar code. This can be useful when decoding more than one code type. The code ID character is inserted between the prefix character (if selected) and the decoded symbol.

Select no code ID character, a Symbol Code ID character, or an AIM Code ID character. The Symbol Code ID characters are listed below; see *AIM Code Identifiers*.

- A = UPC-A, UPC-E, EAN-8, EAN-13
- B = Code 39, Code 32
- C = Codabar
- D = Code 128, ISBT 128, AIM128
- E = Code 93
- F = Interleaved 2 of 5/ITF, ITF14
- G = Industrial 2 of 5, Standard 2 of 5
- H = Code11
- J = MSI, MSI/Plessey
- K = UCC/EAN-128/GS1-128
- L = Bookland EAN/ISBN, ISSN
- M = Trioptic Code 39
- N = Coupon Code
- R = GS1 DataBar-14, GS1 DataBar Limited, GS1 DataBar Expanded, RSS
- S = SETUP128
- w = Deutsche14
- l = Deutsche12
- o = NEC25/COOP25
- V = Matrix 25

- r = PDF417**
- u = DataMatrix(DM)**
- q = QR**
- a = Aztec Code**

x = Maxi Code
v = Veri Code
c = HanXin



SymbolCode ID Character Code ID
(0x02)



AimCode ID Character AIM ID
(0x01)



*None
(0x00)

Prefix/Suffix Values

Parameter # P = 0x69, S1 = 0x68, S2 = 0x6A

A prefix and/or one or two suffixes can be appended to scan data for use in data editing. To set these values, scan a four-digit number (i.e. four bar codes) that corresponds to ASCII values. Please download the AS-9400 Command List from Argox global website and refer to Table 4-2 in the Command List. To change the selection or cancel an incorrect entry, scan *Cancel* in appendix. To set the Prefix/Suffix values via serial commands, see *Setting Prefixes and Suffixes Via Serial Commands*.

- ✓ **NOTE** In order to use Prefix/Suffix values, the *Scan Data Transmission Format* must be set.



50C0107

Scan Prefix



50C0006

Scan Suffix 1



50C0208

Scan Suffix 2



6Q

Data Format Cancel

Scan Data Transmission Format

Parameter # 0xEB

To change the Scan Data Transmission Format, scan one of the eight bar codes corresponding to the desired format.



20C1000

*Data As Is
(0x00)



20C1001

<DATA><SUFFIX 1>
(0x01)



20C1002

<DATA><SUFFIX2>
(0x02)



20C1003

<DATA><SUFFIX 1><SUFFIX 2>
(0x03)



20C1004

<PREFIX><DATA>

(0x04)



20C1005

<PREFIX><DATA><SUFFIX 1>

(0x05)



20C1006

<PREFIX><DATA><SUFFIX 2>

(0x06)



20C1007

<PREFIX><DATA><SUFFIX 1><SUFFIX 2>

(0x07)

Serial Parameters

Baud Rate

Parameter # 0x9C

Baud rate is the number of bits of data transmitted per second. The scan engine's baud rate setting should match the data rate setting of the host device. If not, data may not reach the host device or may reach it in distorted form.



2090103

Baud Rate 1200
(0x03)



2090104

Baud Rate 2400
(0x04)



2090105

Baud Rate 4800
(0x05)



2090106

*Baud Rate 9600
(0x06)



2090107

Baud Rate 19,200
(0x07)



2090108

Baud Rate 38,400
(0x08)



2090109

Baud Rate 57600
(0x09)



209010A

Baud Rate 115200
(0x0A)

Parity

Parameter # 0x9E

A parity check bit is the most significant bit of each ASCII coded character. Select the parity type according to host device requirements.

If you select **ODD** parity, the parity bit has a value 0 or 1, based on data, to ensure that an odd number of 1 bits is contained in the coded character.



Odd
(0x00)

If you select **EVEN** parity, the parity bit has a value 0 or 1, based on data, to ensure that an even number of 1 bits is contained in the coded character.



Even
(0x01)

Select **MARK** parity and the parity bit is always 1.



Mark
(0x02)

Select **SPACE** parity and the parity bit is always 0.



2090303

Space
(0x03)

If no parity is required, select **NONE**.



2090304

*None
(0x04)

Software Handshaking

Parameter # 0x9F

This parameter offers control of the data transmission process in addition to that offered by hardware handshaking. Hardware handshaking is always enabled and cannot be disabled by the user.

Disable ACK/NAK Handshaking

When this option is selected, the scan engine neither generates nor expects ACK/NAK handshaking packets.



2090400

Disable ACK/NAK
(0x00)

Enable ACK/NAK Handshaking

When this option is selected, after transmitting data, the scan engine expects either an ACK or NAK response from the host. The scan engine also sends ACKs or NAKs messages to the host.

The scan engine waits up to the programmable Host Serial Response Time-out to receive an ACK or NAK. If the scan engine does not get a response in this time, it resends its data up to two times before discarding the data and declaring a transmit error.



2090401

*Enable ACK/NAK
(0x01)

Decode Data Packet Format

Parameter # 0xEE

This parameter selects whether decoded data is transmitted in raw format (non-packet), or transmitted with the packet format as defined by the serial protocol.

If the raw format is selected, ACK/NAK handshaking is disabled for decode data.



1040610

*Send Raw Decode Data
(0x00)



1040611

Send Packet Decode Data
(0x01)

Host Serial Response Time-out

Parameter # 0x9B

This parameter specifies how long the scan engine waits for an ACK or NAK before resending. Also, if the scan engine wants to send, and the host has already been granted permission to send, the scan engine waits for the designated time-out before declaring an error.

The delay period can range from 0.0 to 9.9 seconds in 0.1 second increments. After scanning the bar code below, scan two Numeric Bar Codes in appendix. Values less than 10 require a leading zero. To change the selection or cancel an incorrect entry, scan *Cancel* in appendix.



3090020063

Host Serial Response Time-out
(Default: 2.0 sec.)

Stop Bit Select

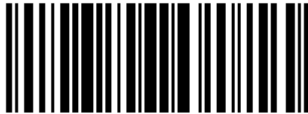
Parameter # 0x9D

The stop bit(s) at the end of each transmitted character marks the end of transmission of one character and prepares the receiving device for the next character in the serial data stream. Set the number of stop bits (one or two) to match host device requirements.



2090201

*1 Stop Bit
(0x01)



2090202

2 Stop Bits
(0x02)

Intercharacter Delay

Parameter # 0x6E

The intercharacter delay gives the host system time to service its receiver and perform other tasks between characters. Select the intercharacter delay option matching host requirements. The delay period can range from no delay to 99 msec in 1 msec increments. After scanning the bar code below, scan two *Numeric Bar Codes* in appendix to set the desired time-out. To change the selection or cancel an incorrect entry, scan *Cancel* in appendix.



Intercharacter Delay
(Default: 0 sec.)

Host Character Time-out

Parameter # 0xEF

This parameter determines the maximum time the scan engine waits between characters transmitted by the host before discarding the received data and declaring an error. The time-out is set in 0.01 second increments from 0.01 seconds to 0.99 seconds. After scanning the bar code below, scan two *Numeric Bar Codes* in appendix to set the desired time-out. To change the selection or cancel an incorrect entry, scan *Cancel* in appendix.



Host Character Time-out
(Default: 200 msec.)

Sensitivity Level

Set automatic induction triggering sensitivity
Sensitivity Values inquire the parameter values
returned.

Special: 0, high: 1, Middle: 8, Low: 15,
Default: High

Parameter # 0xF2 0x04



3030040

Special
(0x00)



3030041

High
(0x01)



3030042

Middle
(0x02)



3030043

Low
(0x03)

Custom Sensitivity

Set Automatic induction triggering sensitivity. The smaller, the more sensitive, Values range 00-15
Default: 01

Parameter #0xF3 0x01



3F30000001

Custom Sensitivity

For example, set sensitivity is 2, scan the custom sensitivity setting code, and then scan *Numeric Bar Codes* 0 and 2.

Stability of Induction Time

Stability of induction time, Default: 500ms,
unit:100ms, range: 0-9900ms

Parameter #0xF3 0x02



3F30000002

Stability of Induction Time

For example:

Set stability of induction time is 200ms

Scan stability of induction time setting code, and then scan *Numeric Bar Codes* 0 and 2

Set stability of induction time is 1500ms

Scan stability of induction time setting code, and then scan *Numeric Bar Codes* 1 and 5

Output Interval of The Same Code

To avoid reading the same barcode multiple times in continuous mode and auto sensing mode, set the scan engine to allow reading the same barcode after a delay.

Output interval of the same code is to refuse to read the same barcode within the set length of time.

Default: 500ms, unit: 100ms, range: 0-9900ms

To set output interval of the same code, scan the bar code below. Next scan two Numeric Bar Codes in appendix that correspond to the desired time-out. Single digit values must have a leading zero. For example, to set a time-out of 0.5 seconds, scan the bar code below, and then scan the “0” and “5” bar codes. To change the selection or cancel an incorrect entry, scan Cancel in appendix.

Parameter #0xF3 0x03



3F30000003

Output Interval of the Same Code

For example:

Set output interval of the same code is 200ms.

Scan output interval of the same code setting code, and then scan *Numeric Bar Codes* to set 0 and 2

Set output interval of the same code is 1500ms

Scan output interval of the same code setting code, and then scan *Numeric Bar Codes* 1 and 5

1D identifies two barcodes

1D barcode scan engine identifies two barcodes at the same time. There must be two barcodes read at the same time otherwise reading failure (setting code can only be read one).

Parameter # 0xF2 0x10



3030100

Disable
(0x00)



3030101

Enable
(0x01)

Output Product Information

Parameter # 0xF4 0x01



4040010

Output Character Set Type

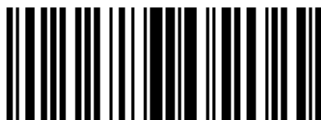
0: Primitive Type

1:GBK (GB2312)

2: UTF8

Default: 0 (**Primitive Type**)

Parameter # 0xF2 0x06



3030060

*Primitive Type
(0x00)



3030061

GBK(GB2312)

(0x01)



3030062

UTF8

(0x02)

Input Character Set Type

Parameter # 0xF2 0xAB



3030AB0

*AUTO

(0x00)



3030AB1

GBK (GB2312)

(0x01)



3030AB2

UTF8
(0x02)



3030AB3

ASCII
(0x03)

USB Type

USB type, 0: USB1.1 (Full Speed),
1: USB2.0 (High Speed), Default USB1.1

Parameter # 0xF2 0x0F



30300F0

*USB1.1 (Full Speed)
(0x00)



30300F1

USB2.0 (High Speed)
(0x01)

Keyboard

Country/Language Keyboard

Parameter #0xF6 0x01



6060101

*American Keyboard
(0x01)



6060102

Belgium
(0x02)



6060106

Denmark
(0x06)



6060107

Finland
(0x07)



6060108

France
(0x08)



6060109

Austria / Germany
(0x09)



606010D

Italy
(0x0D)



6060110

Norway
(0x10)



6060112

Portugal
(0x12)



6060114

Russia
(0x14)



6060116

Spain
(0x16)



6060117

Sweden
(0x17)



6060119

Turkey_F
(0x19)



606011A

Turkey_Q
(0x1A)



606011B

England
(0x1B)



606011C

Japan
(0x1C)

Time interval that keyboard outputs character

Time interval that keyboard outputs character,
range: 0-1000ms, unit: 5ms, default: 5ms

Parameter #0xF3 0x04



For example:

Time interval: 100ms

First scan the setting code above, and then scan '0',
'2', '0' numeric barcodes in order.

Quick Settings of Keyboard Output Time Interval

Parameter # 0xF2 0xB2



0ms
(0x00)



10ms
(0x01)



3030B22

50ms
(0x02)

Letter case conversion

If set to "Case Inversion", the uppercase of the output data will be lowercase, lowercase letters will be uppercase; if set to "all uppercase", regardless of whether the letters in the output data are uppercase or lowercase, all converted to uppercase letters; if set to "all lowercase", regardless of whether the letters in the output data is uppercase or lowercase, all converted to lowercase letters.

Parameter #0xF2 0xA1



3030A10

*Normal Letter Case
(0x00)



3030A11

All Uppercase
(0x01)



3030A12

All Lowercase
(0x02)



3030A13

Case Inversion
(0x03)

Output Ctrl Combination Key

After opening the function, the ASCII control character between 0x00~0x1F becomes the output Ctrl combination control key. The specific combination keys refer to the attachment.

Parameter # 0xF2 0xAD



3030AD0

Disable
(0x00)



3030AD1

Enable
(0x01)

Keyboard Type

Enabling virtual keyboard, you can output the correct data in any keyboard language mode. When using virtual keyboard, you must ensure that the keypad keys are valid.

Parameter # 0xF2 0xB4



3030B40

Standard Keyboard*
(0x00)



3030B41

Virtual Keyboard
(0x01)

Event Report

Send Event Report Command refers to EVENT in SSI Commands.

Boot Event

Parameter # 0xF2 0xA2



3030A20

*Disable
(0x00)



3030A21

Enable
(0x01)

Trigger Event

When scan engine triggers reading, it can be prompted by a command or GPIO pin. The GPIO pin is prompted to remain low until the end of the reading.

Parameter # 0xF2 0xA3



3030A30

Disable
(0x00)



3030A31

Enable Event
(0x01)



3030A32

Enable GPIO Pin Event
(0x02)



3030A33

Enable Event & GPIO Pin Event
(0x03)

Setting Code Password Mode

Enable setting code password mode, then scan setting code after inputting right password. Once input right password, this time boot is valid.

Note: 2-digit password (00-99)

Enable Setting Code Password Mode

Parameter # 0xF2 0xA7



3030A70

*Disable *
(0x00)



3030A71

Enable
(0x01)

Input Setting Code Password

2-digit password, From 0-9

Parameter # 0xF3 0x05

Scan below barcode to input setting code password. Next scan two *Numeric Bar Codes* in appendix that correspond to required password. Single digit numbers must have a leading zero. For example, input password 68, scan below barcode, and then scan '6' and '8'. To change the selection or cancel an incorrect entry, scan *Cancel* in appendix.



Modify Setting Code Password

You can only modify password when you enable Setting Code Password Mode.

Parameter # 0xF3 0x06

Scan below barcode to modify setting code password. Next scan two *Numeric Bar Codes* in appendix that correspond to new password. Single digit numbers must have a leading zero. For example, new password is 96, scan below barcode, and then scan '9' and '6'. To change the selection or cancel an incorrect entry, scan *Cancel* in appendix.



Logout Password

After logging out with password, you should input password again when you need.

Parameter # 0xF2 0xA9



3030A90

Logout Password

Disable passive trigger scanning

Scan below enable barcode, level and host triggers will be disabled.

Parameter # 0xF2 0xA8



3030A80

Disable
(0x00)



3030A81

Enable
(0x01)

Barcode Global Switch

1D Global Switch

Parameter # 0xF2 0x11



Disable
(0x00)



Enable
(0x01)

2D Global Switch

Parameter # 0xF2 0x50



Disable
(0x00)



Enable
(0x01)

All Barcode Switch

Parameter # 0xF2 0x90



Disable
(0x00)



Enable
(0x01)

UPC/EAN

Enable/Disable UPC-A

Parameter # 0x01

Scan an appropriate bar code below to enable or disable UPC-A.



*Enable UPC-A
(0x01)



Disable UPC-A
(0x00)

Enable/Disable UPC-E

Parameter # 0x02

To enable or disable UPC-E, scan an appropriate bar code below.



1 0 0 0 0 2 1

*Enable UPC-E
(0x01)



1 0 0 0 0 2 0

Disable UPC-E
(0x00)

Enable/Disable EAN-8

Parameter # 0x04

To enable or disable EAN-8, scan the appropriate bar code below.



1 0 0 0 0 4 1

*Enable EAN-8
(0x01)



1 0 0 0 0 4 0

Disable EAN-8
(0x00)

Enable/Disable EAN-13

Parameter # 0x03

To enable or disable EAN-13, scan the appropriate bar code below.



1 000031

*Enable EAN-13
(0x01)



1 000030

Disable EAN-13
(0x00)

Enable/Disable Bookland EAN(ISBN)

Parameter # 0x53

To enable or disable EAN Bookland, scan the appropriate bar code below.



1 000231

Enable Bookland EAN
(0x01)



1 000230

*Disable Bookland EAN
(0x00)

Decode UPC/EAN Supplementals

Parameter # 0x10

Supplementals are bar codes appended according to specific format conventions (e.g. UPC A+2, UPC E+2, EAN 13+2, EAN 13+5). The following options are available:

- Do not read supplementals – The scan engine can only read the barcode no matter the barcode with supplementals or not.
- Only read the barcode with supplementals- The scan engine can only read the barcode with supplementals.
- Auto read supplementals - The scan engine can not only read the barcode with supplementals, but also read the barcode without supplementals.



*Ignore UPC/EAN with Supplementals
(0x00)



Decode UPC/EAN with Supplementals
(0x01)



Autodiscriminate UPC/EAN Supplementals
(0x02)

Transmit UPC-A Check Digit

Parameter # 0x28

Scan the appropriate bar code below to transmit the symbol with or without the UPC-A check digit.



1 020021

*Transmit UPC-A Check Digit
(0x01)



1 020020

Do Not Transmit UPC-A Check Digit
(0x00)

Transmit UPC-E Check Digit

Parameter # 0x29

Scan the appropriate bar code below to transmit the symbol with or without the UPC-E check digit.



1 020031

*Transmit UPC-E Check Digit
(0x01)



1 020030

Do Not Transmit UPC-E Check Digit
(0x00)

UPC-A Preamble

Parameter # 0x22

Preamble characters (Country Code and System Character) can be transmitted as part of a UPC-A symbol. Select one of the following options for transmitting UPC-A preamble to the host device: transmit system character only, transmit system character and country code (“0” for USA), or transmit no preamble.



2030100

No Preamble (<DATA>)
(0x00)



2030101

*System Character
(<SYSTEM CHARACTER><DATA>)
(0x01)



2030102

System Character & Country Code
(< COUNTRY CODE><SYSTEM
CHARACTER><DATA>)
(0x02)

UPC-E Preamble

Parameter # 0x23

Preamble characters (Country Code and System Character) can be transmitted as part of a UPC-E symbol. Select one of the following options for transmitting UPC-E preamble to the host device: transmit system character only, transmit system character and country code (“0” for USA), or transmit no preamble.



2030000

No Preamble
(<DATA>
(0x00)



2030001

*System Character
(<SYSTEM CHARACTER><DATA>
(0x01)



2030002

System Character & Country Code
(< COUNTRY CODE><SYSTEM
CHARACTER><DATA>
(0x02)

Convert UPC-E to UPC-A

Parameter # 0x25

Enable this parameter to convert UPC-E (zero suppressed) decoded data to UPC-A format before transmission. After conversion, data follows UPC-A format and is affected by UPC-A programming selections (e.g., Preamble, Check Digit).

Scan **DO NOT CONVERT UPC-E TO UPC-A** to transmit UPC-E (zero suppressed) decoded data.



1 020001

Convert UPC-E to UPC-A
(0x01)



1 020000

*Do Not Convert UPC-E to UPC-A
(0x00)

EAN-8 Zero Extend

Parameter # 0x27

When enabled, this parameter adds five leading zeros to decoded EAN-8 symbols to make them compatible in format to EAN-13 symbols.

Disable this parameter to transmit EAN-8 symbols as is.



1020011

Enable EAN-8 Zero Extend
(0x01)



1020010

*Disable EAN-8 Zero Extend
(0x00)

Bookland ISBN Format

Parameter # 0xF1 0x40

If you enabled Bookland EAN using *Enable/Disable Bookland EAN*, select one of the following formats for Bookland data:

Bookland ISBN-10 - The scan engine reports Bookland data starting with 978 in traditional 10-digit format with the special Bookland check digit for backward-compatibility. Data starting with 979 is not considered Bookland in this mode.

Bookland ISBN-13 - The scan engine reports Bookland data (starting with either 978 or 979) as EAN-13 in 13-digit format to meet the 2007 ISBN-13 protocol.



N02400

*Bookland ISBN-10
(0x00)



N02401

Bookland ISBN-13
(0x01)

NOTE: For Bookland EAN to function properly, first enable Bookland EAN using *Enable/Disable Bookland EAN*, and then select either Decode UPC/EAN Supplementals, Autodiscriminate UPC/EAN Supplementals, or Enable 978/979 Supplemental Mode in *Decode UPC/EAN Supplementals* [page 108](#).

UPC/EAN Security Level

Parameter # 0x4D

The scan engine offers four levels of decode security for UPC/EAN bar codes. Increasing levels of security are provided for decreasing levels of bar code quality. Increasing security decreases the scan engine's aggressiveness, so choose only that level of security necessary for the application.

UPC/EAN Security Level 0

This default setting allows the scan engine to operate in its most aggressive state, while providing sufficient security in decoding most “in-spec” UPC/EAN bar codes.



2051100

***UPC/EAN Security Level 0
(0x00)**

UPC/EAN Security Level 1

As bar code quality levels diminish, certain characters become prone to mis-decodes before others (i.e., 1, 2, 7, 8). If mis-decodes of poorly printed bar codes occur and the mis-decodes are limited to these characters, select this security level.



2051101

**UPC/EAN Security Level 1
(0x01)**

UPC/EAN Security Level 2

If mis-decodes of poorly printed bar codes occur and the mis-decodes are not limited to characters 1, 2, 7, and 8, select this security level.



2051102

**UPC/EAN Security Level 2
(0x02)**

UPC/EAN Security Level 3

If mis-decodes still occur after selecting Security Level 2, select this security level. Be advised, selecting this option is an extreme measure against mis-decoding severely out of spec bar codes. Selection of this level of security significantly impairs the decoding ability of the scan engine. If this level of security is necessary, try to improve the quality of the bar codes.



2051103

UPC/EAN Security Level 3
(0x03)

Code 128

Including AIM128, but the output type is different.

Enable/Disable Code 128

Parameter # 0x08

To enable or disable Code 128, scan the appropriate bar code below.



1000101

*Enable Code 128
(0x01)



1 0 0 0 1 0 0

Disable Code 128

(0x00)

Enable/Disable GS1-128 (formerly UCC/EAN-128)

Parameter # 0x0E

To enable or disable GS1-128, scan the appropriate bar code below.



1 0 4 0 3 3 1

***Enable GS1-128**

(0x01)



1 0 4 0 3 3 0

Disable GS1-128

(0x00)

Enable/Disable ISBT 128

Parameter # 0x54

To enable or disable ISBT 128, scan the appropriate bar code below.



1 0 0 0 3 3 1

***Enable ISBT 128
(0x01)**



1 0 0 0 3 3 0

**Disable ISBT 128
(0x00)**

Lengths for Code 128

No length setting is required for Code 128.

Code 39

Enable/Disable Code 39

Parameter # 0x00

To enable or disable Code 39, scan the appropriate bar code below.



1 0 0 0 0 0 1

***Enable Code 39
(0x01)**



1 0 0 0 0 0 0

**Disable Code 39
(0x00)**

Set Lengths for Code 39

Parameter # L1 = 0x12, L2 = 0x13

The length of a code refers to the number of characters (i.e., human readable characters), including check digit(s) the code contains. Lengths for Code 39 may be set for any length, one or two discrete lengths, or lengths within a specific range. If Code 39 Full ASCII is enabled, **Length Within a Range** or **Any Length** are the preferred options. To set lengths via serial commands, see *Setting Code Lengths Via Serial Commands*.

NOTE:

When setting lengths, single digit numbers must always be preceded by a leading zero.

One Discrete Length - This option limits decodes to only those Code 39 symbols containing a selected length. Lengths are selected from the *Numeric Bar Codes*. For example, to decode only Code 39 symbols with 14 characters, scan **Code 39 - One Discrete Length**, and then scan **1** followed by **4**. To change the selection or cancel an incorrect entry, scan *Cancel*.



Two Discrete Lengths - This option limits decoding to only those Code 39 symbols containing either of two selected lengths. Lengths are selected from the *Numeric Bar Codes*. For example, to decode only those Code 39 symbols containing either 2 or 14 characters, select **Code 39 - Two Discrete Lengths**, then scan **0, 2, 1**, and then **4**. To change the selection or cancel an incorrect entry, scan *Cancel*.



Length Within Range - This option limits decoding to only those Code 39 symbols within a specified range. For example, to decode Code 39 symbols containing between 4 and 12 characters, first scan **Code39 - Length Within Range**. Then scan **0, 4, 1,** and **2** according to *Numeric Bar Codes*. To change the selection or cancel an incorrect entry, scan *Cancel*.



Code 39 - Length Within Range

Any Length - Scan this option to decode Code 39 symbols containing any number of characters.



Code 39 - Any Length

Code 39 Check Digit Verification

Parameter # 0x30

When this feature is enabled, the scan engine checks the integrity of all Code 39 symbols to verify that the data complies with specified check digit algorithm. Only those Code 39 symbols which include a modulo 43 check digit are decoded. Only enable this feature if your Code 39 symbols contain a module 43 check digit.



1 0 2 0 0 4 1

**Verify Code 39 Check Digit
(0x01)**



1 0 2 0 0 4 0

***Do Not Verify Code 39 Check Digit
(0x00)**

Transmit Code 39 Check Digit

Parameter # 0x2B

Scan this symbol to transmit the check digit with the data.



1 020241

**Transmit Code 39 Check Digit (Enable)
(0x01)**

Scan this symbol to transmit data without the check digit.



1 020240

***Do Not Transmit Code 39 Check Digit (Disable)
(0x00)**

Enable/Disable Code 39 Full ASCII

Parameter # 0x11

Code 39 Full ASCII is a variant of Code 39 which pairs characters to encode the full ASCII character set. To enable or disable Code 39 Full ASCII, scan the appropriate bar code below.

See *Table 4-3* for the mapping of Code 39 characters to ASCII values.



1 0 2 0 1 1 1

**Enable Code 39 Full ASCII
(0x01)**



1 0 2 0 1 1 0

***Disable Code 39 Full ASCII
(0x00)**

NOTE

Trioptic Code 39 and Code 39 Full ASCII cannot be enabled simultaneously. If you get an error beep when enabling Code 39 Full ASCII, disable Trioptic Code 39 and try again.

Code 39 Transport Start Character and Terminator

Parameter # 0xF2 0x30



3030300

Disable *
(0x00)



3030301

Enable
(0x01)

Convert Code 39 to Code 32 (Italian Pharma Code)

Parameter # 0x56

Code 32 is a variant of Code 39 used by the Italian pharmaceutical industry. Scan the appropriate bar code below to enable or disable converting Code 39 to Code 32.



1020300

Disable *
(0x00)



1 0 2 0 3 0 1

**Enable
(0x01)**

Code 32 Prefix

Parameter # 0xE7

Enable this parameter to add the prefix character “A” to all Code 32 bar codes. Convert Code 39 to Code 32 (Italian Pharma Code) must be enabled for this parameter to function.



1 0 2 0 3 2 0

**Disable *
(0x00)**



1 0 2 0 3 2 1

**Enable
(0x01)**

Code 93

Enable/Disable Code 93

Parameter # 0x09

To enable or disable Code 93, scan the appropriate bar code below.



1 0 0 0 1 1 1

Enable Code 93

(0x01)



1 0 0 0 1 1 0

***Disable Code 93**

(0x00)

Set Lengths for Code 93

Parameter # L1 = 0x1A, L2 = 0x1B

The length of a code refers to the number of characters (i.e., human readable characters), including check digit(s) the code contains.

Lengths for Code 93 may be set for any length, one or two discrete lengths, or lengths within a specific range. To set lengths via serial commands, see *Setting Code Lengths Via Serial Commands*.

One Discrete Length - Select this option to decode only those codes containing a selected length. For example, select **Code 93 One Discrete Length**, and then scan **1, 4**, to limit the decoding to only Code 93 symbols containing 14 characters. *Numeric Bar Codes* is in appendix. To change the selection or cancel an incorrect entry, scan *Cancel* in appendix.



F1010A0B023700011

Code 93 - One Discrete Length

Two Discrete Lengths - Select this option to decode only those codes containing two selected lengths. For example, select **Code 93 Two Discrete Lengths**, and then scan **0, 2, 1, 4**, to limit the decoding to only Code 93 symbols containing 2 or 14 characters. *Numeric Bar Codes* is in appendix. To change the selection or cancel an incorrect entry, scan *Cancel* in appendix.



F2010A0B023700011

Code 93 - Two Discrete Lengths

Length Within Range - This option sets the unit to decode a code type within a specified range. For example, to decode Code 93 symbols containing between 4 and 12 characters, first scan **Code 93 Length Within Range**, and then scan **0, 4, 1** and **2** (single digit numbers must always be preceded by a leading zero). *Numeric Bar Codes* is in appendix. To change the selection or cancel an incorrect entry, scan *Cancel* in appendix.



F3010A0B023700011

Code 93 - Length Within Range

Any Length - Scan this option to decode Code 93 symbols containing any number of characters.



F0010A0B023700011

Code 93 - Any Length

Code 11

Enable/Disable Code 11

Parameter # 0x0A

To enable or disable Code 11, scan the appropriate bar code below.



1000121

**Enable Code 11
(0x01)**



1000120

***Disable Code 11
(0x00)**

Set Lengths for Code 11

Parameter # L1 = 0x1C, L2 = 0x1D

The length of a code refers to the number of characters (i.e., human readable characters), including check digit(s) the code contains. Set lengths for Code 11 to any length, one or two discrete lengths, or lengths within a specific range.

One Discrete Length - Select this option to decode only Code 11 symbols containing a selected length. Select the length using the *Numeric Bar Codes* in appendix. For example, to decode only Code 11 symbols with 14 characters, scan **Code 11 - One Discrete Length**, and then scan **1** followed by **4**. To correct an error or to change the selection, scan *Cancel* in appendix.

Two Discrete Lengths - Select this option to decode only Code 11 symbols containing either of two selected lengths. Select lengths using the *Numeric Bar Codes* in appendix. For example, to decode only those Code 11 symbols containing either 2 or 14 characters, select **Code 11 – Two Discrete Lengths**, and then scan **0, 2, 1**, and then **4**. To correct an error or to change the selection, scan *Cancel* in appendix.

Length Within Range - Select this option to decode a Code 11 symbol with a specific length range. Select lengths using the *Numeric Bar Codes* in appendix. For example, to decode Code 11 symbols containing between 4 and 12 characters, first scan **Code 11 - Length Within Range**. Then scan **0, 4, 1**, and **2** (single digit numbers must always be preceded by a leading zero). To correct an error or change the selection, scan *Cancel* in appendix.

Any Length - Scan this option to decode Code 11 symbols containing any number of characters within the scan engine capability.



F1010C0D013700012

Code 11 - One Discrete Length



F2010C0D013700012

Code 11 - Two Discrete Lengths



F3010C0D013700012

Code 11 - Length Within Range



F0010C0D013700012

Code 11 - Any Length

Code 11 Check Digit Verification

Parameter # 0x34

This feature allows the scan engine to check the integrity of all Code 11 symbols to verify that the data complies with the specified check digit algorithm. This selects the check digit mechanism for the decoded Code 11 bar code. The options are to check for one check digit, check for two check digits, or disable the feature.

To enable this feature, scan the bar code below corresponding to the number of check digits encoded in your Code 11 symbols.



2051200

***Disable
(0x00)**



2051201

**One Check Digit
(0x01)**



2051202

**Two Check Digits
(0x02)**

Transmit Code 11 Check Digits

Parameter # 0x2F

This feature selects whether or not to transmit the Code 11 check digit(s).



1020141

Transmit Code 11 Check Digit(s) (Enable)
(0x01)



1020140

***Do Not Transmit Code 11 Check Digit(s)**
(Disable)
(0x00)

NOTE

Code 11 Check Digit Verification must be enabled for this parameter to function.

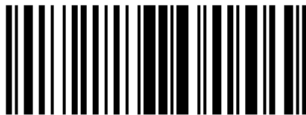
Interleaved 2 of 5/ITF/

Enable/Disable Interleaved 2 of 5

Parameter # 0x06

To enable or disable Interleaved 2 of 5, scan the appropriate bar code below.

Note: Default reading length is 14 digits.



1 0 0 0 0 6 1

***Enable Interleaved 2 of 5
(0x01)**



1 0 0 0 0 6 0

**Disable Interleaved 2 of 5
(0x00)**

Set Lengths for Interleaved 2 of 5

Parameter # L1 = 0x16, L2 = 0x17

The length of a code refers to the number of characters (i.e., human readable characters), including check digit(s) the code contains. Lengths for I 2 of 5 may be set for any length, one or two discrete lengths, or lengths within a specific range. To set lengths via serial commands, see *Setting Code Lengths Via Serial Commands*.

NOTE

When setting lengths, single digit numbers must always be preceded by a leading zero.

One Discrete Length - Select this option to decode only those codes containing a selected length. For example, select **I 2 of 5 One Discrete Length**, and then scan **1, 4**, to decode only I 2 of 5 symbols containing 14 characters. *Numeric Bar Codes* is in appendix. To change the selection or cancel an incorrect entry, scan *Cancel* in appendix.



I 2 of 5 - One Discrete Length I

Two Discrete Lengths - Select this option to decode only those codes containing two selected lengths. For example, select **I 2 of 5 Two Discrete Lengths**, and then scan **0, 6, 1, 4**, to decode only I 2 of 5 symbols containing 6 or 14 characters. *Numeric Bar Codes* is in appendix. To change the selection or cancel an incorrect entry, scan *Cancel* in appendix.



I 2 of 5 - Two Discrete Lengths

Length Within Range - Select this option to decode only codes within a specified range. For example, to decode I 2 of 5 symbols containing between 4 and 12 characters, first scan **I 2 of 5 Length Within Range**, then scan **0, 4, 1** and **2** (single digit numbers must always be preceded by a leading zero). *Numeric Bar Codes* is in appendix. To change the selection or cancel an incorrect entry, scan *Cancel* in appendix.



30108090244000C

I 2 of 5 - Length Within Range

Any Length - Scan this option to decode I 2 of 5 symbols containing any number of characters.

NOTE

Selecting this option may lead to misdecodes for I 2 of 5 codes.



30108090244000C

I 2 of 5 - Any Length

I 2 of 5 Check Digit Verification

Parameter # 0x31

When enabled, this parameter checks the integrity of an I 2 of 5 symbol to ensure it complies with a specified algorithm, either USS (Uniform Symbology Specification), or OPCC (Optical Product Code Council).



2051E00

***Disable
(0x00)**



2051E01

**USS Check Digit
(0x01)**



2051E02

**OPCC Check Digit
(0x02)**

Transmit I 2 of 5 Check Digit

Parameter # 0x2C

Scan this symbol to transmit the check digit with the data.



1020211

Transmit I 2 of 5 Check Digit (Enable)
(0x01)

Scan this symbol to transmit data without the check digit.



1020210

***Do Not Transmit I 2 of 5 Check Digit (Disable)**
(0x00)

Convert I 2 of 5 to EAN-13

Parameter # 0x52

This parameter converts a 14 character I 2 of 5 code into EAN-13, and transmits to the host as EAN-13. To accomplish this, I 2 of 5 must be enabled, one length must be set to 14, and the code must have a leading zero and a valid EAN-13 check digit.



1020201

Convert I 2 of 5 to EAN-13 (Enable)
(0x01)



1 020200

***Do Not Convert I 2 of 5 to EAN-13(Disable)
(0x00)**

Discrete 2 of 5/Industrial

Enable/Disable Discrete 2 of 5

Parameter # 0x05

To enable or disable Discrete 2 of 5, scan the appropriate bar code below.



1 000051

**Enable Discrete 2 of 5
(0x01)**



1 000050

***Disable Discrete 2 of 5
(0x00)**

Set Lengths for Discrete 2 of 5

Parameter # L1 = 0x14, L2 = 0x15

The length of a code refers to the number of characters (i.e., human readable characters), including check digit(s) the code contains.

Lengths for D 2 of 5 may be set for any length, one or two discrete lengths, or lengths within a specific range. To set lengths via serial commands, see *Setting Code Lengths Via Serial Commands*.

One Discrete Length - Select this option to decode only those codes containing a selected length. For example, select **D 2 of 5 One Discrete Length**, and then scan **1, 4**, to decode only D 2 of 5 symbols containing 14 characters. *Numeric Bar Codes* is in appendix. To change the selection or cancel an incorrect entry, scan *Cancel* in appendix.



10106070237000C

D 2 of 5 - One Discrete Length

Two Discrete Lengths - Select this option to decode only those codes containing two selected lengths. For example, select **D 2 of 5 Two Discrete Lengths**, and then scan **0, 2, 1, 4**, to decode only D 2 of 5 symbols containing 2 or 14 characters. *Numeric Bar Codes* is in appendix. To change the selection or cancel an incorrect entry, scan *Cancel* in appendix.



D 2 of 5 - Two Discrete Lengths

Length Within Range - Select this option to decode codes within a specified range. For example, to decode D 2 of 5 symbols containing between 4 and 12 characters, first scan **D 2 of 5 Length Within Range**, and then scan **0, 4, 1** and **2** (single digit numbers must be preceded by a leading zero). *Numeric Bar Codes* is in appendix. To change the selection or cancel an incorrect entry, scan *Cancel* in appendix.



D 2 of 5 - Length Within Range

Any Length - Scan this option to decode D 2 of 5 symbols containing any number of characters.

NOTE

Selecting this option may lead to misdecodes for D 2 of 5 codes.



D 2 of 5 - Any Length

Matrix 25

Enable/Disable Matrix 25

Parameter # 0xF2 0x20

To enable or disable Matrix 25, scan the appropriate bar code below.



3030201

Enable Matrix 25

(0x01)



3030200

*Disable Matrix 25

(0x00)

Matrix 25 Check Digit Verification

Parameter # 0xF2 0x21



**Enable Matrix 25 Check Digit Verification
(0x01)**



***DisableMatrix 25 Check Digit Verification*
(0x00)**

Transmit Matrix 25 Check Character

Parameter # 0xF2 0x22



**Enable Matrix 25 Transmit Check Character
(0x01)**



**Disable Matrix 25 Transmit Check Character
(0x00)**

Set Lengths for Matrix 25

Parameter # L1=0xF5 0x00, L2=0xF5 0x01

The length of a code refers to the number of characters (i.e., human readable characters), including check digit(s) the code contains. Lengths for Matrix 25 may be set for any length, one or two discrete lengths, or lengths within a specific range. To set lengths via serial commands, see *Setting Code Lengths Via Serial Commands*.

One Discrete Length - Select this option to decode only those codes containing a selected length. For example, select **Matrix 25 One Discrete Length**, and then scan **1, 4**, to decode only Matrix 25 symbols containing 14 characters. *Numeric Bar Codes* is in appendix. To change the selection or cancel an incorrect entry, scan *Cancel* in appendix.



F 1 1 1 8 0 8 1 F 5 0 0 0 0 0 1

Matrix 25 - One Discrete Length

Two Discrete Lengths - Select this option to decode only those codes containing two selected lengths. For example, select **Matrix 25 Two Discrete Lengths**, and then scan **0, 2, 1, and 4** to decode only Matrix 25 symbols containing 2 or 14 characters. *Numeric Bar Codes* is in appendix. To change the selection or cancel an incorrect entry, scan *Cancel* in appendix.



Matrix 25 - Two Discrete Lengths

Length Within Range - Select this option to decode codes within a specified range. For example, to decode Matrix 25 symbols containing between 4 and 12 characters, first scan **Matrix 25 Length Within Range**, and then scan **0, 4, 1 and 2** (single digit numbers must be preceded by a leading zero). *Numeric Bar Codes* is in appendix. To change the selection or cancel an incorrect entry, scan *Cancel* in appendix.



Matrix 25 - Length Within Range

Any Length - Scan this option to decode Matrix 25 symbols containing any number of characters.

NOTE

Selecting this option may lead to misdecodes for Matrix 25 codes.



F0118081F50000001

Matrix 25 - Any Length

Standard 25/IATA 25

Enable/Disable Standard 25

Parameter # 0xF2 0x23

To enable or disable Standard 25, scan the appropriate bar code below.



3030230

***Disable Standard 25
(0x00)**



3030231

**Enable Standard 25
(0x01)**

Standard 25 Check Digit Verification Standard 25

Parameter # 0xF2 0x24



**Disable Standard 25 Check Digit Verification
(0x00)**



**Enable Standard 25 Check Digit Verification
(0x01)**

Transmit Check Character

Parameter # 0xF2 0x25



**Disable Standard 25 Transmit Check Character
(0x00)**



**Enable Standard 25 Transmit Check Character
(0x01)**

Set Lengths for Standard 25

Parameter # L1=0xF5 0x02, L2=0xF5 0x03

The length of a code refers to the number of characters (i.e., human readable characters), including check digit(s) the code contains. Lengths for Standard 25 may be set for any length, one or two discrete lengths, or lengths within a specific range. To set lengths via serial commands, see *Setting Code Lengths Via Serial Commands*.

One Discrete Length - Select this option to decode only those codes containing a selected length. For example, select **Standard 25 One Discrete Length**, and then scan **1** and **4** to decode only Standard 25 symbols containing 14 characters. *Numeric Bar Codes* is in appendix. To change the selection or cancel an incorrect entry, scan *Cancel* in appendix.



F1118283F50000003

Standard 25 - One Discrete Length

Two Discrete Lengths - Select this option to decode only those codes containing two selected lengths. For example, select **Standard 25 Two Discrete Lengths**, and then scan **0, 2, 1, and 4** to decode only Standard 25 symbols containing 2 or 14 characters. *Numeric Bar Codes* is in appendix. To change the selection or cancel an incorrect entry, scan *Cancel* in appendix.



Standard 25 - Two Discrete Lengths

Length Within Range - Select this option to decode codes within a specified range. For example, to decode Standard 25 symbols containing between 4 and 12 characters, first scan **Standard 25 Length Within Range**, then scan **0, 4, 1** and **2** (single digit numbers must be preceded by a leading zero). *Numeric Bar Codes* is in appendix. To change the selection or cancel an incorrect entry, scan *Cancel* in appendix.



Standard 25 - Length Within Range

Any Length - Scan this option to decode Standard 25 symbols containing any number of characters.

NOTE

Selecting this option may lead to misdecodes for Standard 25 codes.



F0118283F50000003

Standard 25 - Any Length

Codabar

Enable/Disable Codabar

Parameter # 0x07

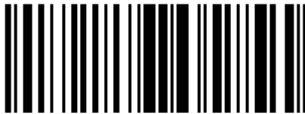
To enable or disable Codabar, scan the appropriate bar code below.



1 0 0 0 0 7 1

Enable Codabar

(0x01)



1 0 0 0 0 7 0

***Disable Codabar**

(0x00)

Set Lengths for Codabar

Parameter # L1 = 0x18, L2 = 0x19

The length of a code refers to the number of characters (i.e., human readable characters), including check digit(s) the code contains. Lengths for Codabar may be set for any length, one or two discrete lengths, or lengths within a specific range. To set lengths via serial commands, see *Setting Code Lengths Via Serial Commands*.

One Discrete Length - Select this option to decode only those codes containing a selected length. For example, select **Codabar One Discrete Length**, and then scan **1** and **4** to decode only Codabar symbols containing 14 characters. *Numeric Bar Codes* is in appendix. To change the selection or cancel an incorrect entry, scan *Cancel* in appendix.



Two Discrete Lengths - This option sets the unit to decode only those codes containing two selected lengths. For example, select **Codabar Two Discrete Lengths**, and then scan **0, 2, 1** and **4** to decode only Codabar symbols containing 6 or 14 characters. *Numeric Bar Codes* is in appendix. To change the selection or cancel an incorrect entry, scan *Cancel* in appendix.



Codabar - Two Discrete Lengths

Length Within Range - Select this option to decode a code within a specified range. For example, to decode Codabar symbols containing between 4 and 12 characters, first scan **Codabar Length Within Range**, and then scan **0, 4, 1** and **2** (single digit numbers must always be preceded by a leading zero). *Numeric Bar Codes* is in appendix. To change the selection or cancel an incorrect entry, scan *Cancel* in appendix.



Codabar - Length Within Range

Any Length - Scan this option to decode Codabar symbols containing any number of characters.



Codabar - Any Length

NOTIS Editing

Parameter # 0x37

When enabled, this parameter strips the start and stop characters from decoded Codabar symbol.



**Enable NOTIS Editing
(0x01)**



***Disable NOTIS Editing
(0x00)**

Start Character and Terminator

The start character and terminator are allowed to be one of the four characters of “A”, “B”, “C”, “D”. The terminator is also allowed to be one of the four characters of “T”, “N”, “*”, “E”.

Parameter # 0xF2 0x31



3030310

***ABCD/ABCD**

(0x00)



3030311

ABCD/TN*E

(0x01)

Letter Case Setting of Start Character and Terminator

Parameter # 0xF2 0x32



3030320

Uppercase

(0x00)



3030321

**Lowercase
(0x01)**

MSI/MSI PLESSEY

Enable/Disable MSI

Parameter # 0x0B

To enable or disable MSI, scan the appropriate bar code below.



1000141

**Enable MSI
(0x01)**



1000140

***Disable MSI
(0x00)**

Set Lengths for MSI

Parameter # L1 = 0x1E, L2 = 0x1F

The length of a code refers to the number of characters (i.e., human readable characters) the code contains, and includes check digits. Lengths for MSI can be set for any length, one or two discrete lengths, or lengths within a specific range. See *Table 4-3* for ASCII equivalents. To set lengths via serial commands, see *Setting Code Lengths Via Serial Commands*.

One Discrete Length - Select this option to decode only those codes containing a selected length. For example, select **MSI Plessey One Discrete Length**, and then scan **1** and **4** to decode only MSI Plessey symbols containing 14 characters. *Numeric Bar Codes* is in appendix. To change the selection or cancel an incorrect entry, scan *Cancel* in appendix.



F1010F10013700014

MSI - One Discrete Length

Two Discrete Lengths - Select this option to decode only those codes containing two selected lengths. For example, select **MSI Plessey Two Discrete Lengths**, and then scan **0, 6, 1** and **4** to decode only MSI Plessey symbols containing 6 or 14 characters. *Numeric Bar Codes* is in appendix. To change the selection or cancel an incorrect entry, scan *Cancel* in appendix.



F2010F10013700014

MSI - Two Discrete Lengths

Length Within Range - Select this option to decode codes within a specified range. For example, to decode MSI symbols containing between 4 and 12 characters, first scan **MSI Length Within Range**, and then scan **0, 4, 1** and **2** (single digit numbers must always be preceded by a leading zero). *Numeric Bar Codes* is in appendix. To change the selection or cancel an incorrect entry, scan *Cancel* in appendix.



F3010F10013700014

MSI - Length Within Range

Any Length - Scan this option to decode MSI Plessey symbols containing any number of characters.

NOTE

Selecting this option may lead to misdecodes for MSI codes.



MSI Check Digits

Parameter # 0x32

These check digits at the end of the bar code verify the integrity of the data. At least one check digit is always required. Check digits are not automatically transmitted with the data.



If two check digits are selected, also select an *MSI Check Digit Algorithm*.



Transmit MSI Check Digit

Parameter # 0x2E

Scan this symbol to transmit the check digit with the data.



1020131

Transmit MSI Check Digit (Enable)
(0x01)

Scan this symbol to transmit data without the check digit.



1020130

***Do Not Transmit MSI Check Digit (Disable)**
(0x00)

MSI Check Digit Algorithm

Parameter # 0x33

When the Two MSI check digits option is selected, an additional verification is required to ensure integrity. Select one of the following algorithms.



1020230

MOD 10/ MOD 11
(0x00)



1020231

***MOD 10/ MOD 10
(0x01)**

GS1 DataBar/RSS

Enable/Disable GS1 DataBar-14

Parameter # 0xF0 0x52

To enable or disable GS1 DataBar-14, scan the appropriate bar code below.



1000351

**Enable GS1 DataBar-14
(0x01)**



1000350

***Disable GS1 DataBar-14
(0x00)**

Enable/Disable GS1 DataBar Limited

Parameter # 0xF0 0x53

To enable or disable GS1 DataBar Limited, scan the appropriate bar code below.



1 000361

**Enable GS1 DataBar Limited
(0x01)**



1 000360

***Disable GS1 DataBar Limited
(0x00)**

Enable/Disable GS1 DataBar Expanded

Parameter # 0xF0 0x54

To enable or disable GS1 DataBar Expanded, scan the appropriate bar code below.



1 000371

**Enable GS1 DataBar Expanded
(0x01)**



1 000370

***Disable GS1 DataBar Expanded
(0x00)**

PDF417

Scan normal or mirror image picture.

Enable/Disable PDF417

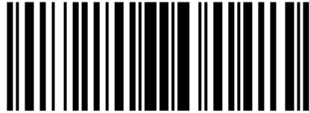
Parameter # 0x0F

To enable or disable PDF417, scan the appropriate bar code below.



1000170

**Disable PDF417
(0x00)**



1000171

***Enable PDF417**

Read Multi-code

Parameter # 0xF2 0x60



3030600

***Read Monocode
(0x00)**



3030601

**Read Dicode
(0x01)**



3030602

**Read Monocode /Dicode
(0x02)**

**Read Normal Phase/ Phase Reversal
Parameter # 0xF2 0x61**



3030610

***Read Normal Phase
(0x00)**



3030611

**Read Phase Reversa
(0x01)**



3030612

**Read Normal Phase/ Phase Reversal
(0x02)**

QR

Read normal phase/ phase reversal/ mirror image picture

Enable/Disable QR

Parameter # 0xF0 0x25

To enable or disable QR, scan the appropriate bar code below.



1 0 0 3 2 5 0

**Disable QRCode
(0x00)**



1 0 0 3 2 5 1

***Enable QRCode
(0x01)**

Read Multi-code

Parameter # 0xF2 0x65



3 0 3 0 6 5 0

***Read Monocode
(0x00)**



3030651

Read Dicode

(0x01)



3030652

Read Monocode /Dicode

(0x02)

ECI Control

Parameter # 0xF2 0x66



3030660

***Not Output ECI**

(0x00)



3030661

Output ECI

(0x01)

Data Matrix(DM)

Scan normal or mirror image picture.

Enable/Disable Data Matrix(DM)

Parameter # 0xF0 0x24

To enable or disable Data Matrix(DM), scan the appropriate bar code below.



1003240

**Disable DataMatrix
(0x00)**



1003241

***Enable DataMatrix
(0x01)**

Read Multi-code

Parameter # 0xF2 0x6A



30306A0

***Read Monocode
(0x00)**



30306A1

Read Dicode

(0x01)



30306A2

Read Monocode /Dicode

(0x02)

Read Normal Phase/ Phase Reversal

Parameter # 0xF2 0x6B



30306B0

***Read Normal Phase**

(0x00)



30306B1

Read Phase Reversal

(0x01)



30306B2

**Read Normal Phase/ Phase Reversal
(0x02)**

ECI Control

Parameter # 0xF2 0x6C



30306C0

***Not Output ECI
(0x00)**



30306C1

**Output ECI
(0x01)**

Output GS Symbol (for GS1 Data Matrix)

parameter # 0xF2 0xAD



3030AD2

**Alt + Unicode Mode
(0x02)**

Maxi Code

Enable/Disable Maxi Code

Parameter # 0xF0 0x26

To enable or disable Maxi Code, scan the appropriate bar code below.



1 003260

***Disable MaxiCode
(0x00)**



1 003261

**Enable MaxiCode
(0x01)**

Aztec Code

Enable/Disable Aztec Code

Parameter # 0xF0 0x28

To enable or disable Aztec Code, scan the appropriate bar code below.



1 003280

***Disable Aztec Code
(0x00)**



1 0 0 3 2 8 1

**Enable Aztec Code
(0x01)**

Han Xin Code

Enable/Disable Han Xin Code

Parameter # 0xF0 0x2F

To enable or disable Han Xin Code, scan the appropriate bar code below.9+



1 0 0 3 2 F 0

***DisableHan Xin Code
(0x00)**



1 0 0 3 2 F 1

**EnableHan Xin Code
(0x01)**

Read Multi-code

Parameter # 0xF2 0x70



3030700

***Read Monocode
(0x00)**



3030701

**Read Dicode
(0x01)**



3030702

**Read Monocode / Dicode
(0x02)**

Read Normal Phase / Phase Reversal

Parameter # 0xF2 0x71



3030710

***Read Normal Phase
(0x00)**



3030711

**Read Phase Reversal
(0x01)**



3030712

**Read Normal Phase / Phase Reversal
(0x02)**

ISSN

ISSN turns to EAN13 when it's disabled.

Parameter # 0xF2 0x33



3030330

Disable
(0x00)



3030331

Enable
(0x01)

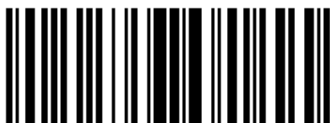
PLESSEY

Parameter # 0xF2 0x34



3030340

Disable
(0x00)



3030341

Enable
(0x01)

Param Data Format

Param Data Format Table

Parameter Number	Data Format
0 through 0xEF	<param_num><value>
0xF0, 0xF1, 0xF2	<extended parameter code><param_num offset><value>
0xF4	<WORD parameter><Parameter Number><Value : High Byte><Value : Low Byte> Or <WORD parameter><Extended parameter code><Parameter Number> <Value : High Byte><Value : Low Byte>

Numeric Bar Codes

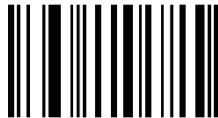
For parameters requiring specific numeric values, scan the appropriately numbered bar code(s).



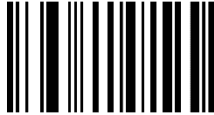
0



1



2



3



4



5



6



7



8



9

Cancel

To change the selection or cancel an incorrect entry, scan the bar code below.



Cancel

Unique Device Identification (UDI) Setting

The U.S. Food and Drug Administration (FDA) created unique device identification, often abbreviated UDI, a rule that requires medical device manufacturers to update their products with a unique device identifier that includes both device and production identifiers (such as expiration date and lot or serial number).



6063C00

*Disable (Default)



6063C01

Enable

Specifications

Standard Feature

Symbologies	<p>1D: Code11, Code39, Code93, Code32 (Pharmaceutical), Code128 (GS1-128), ISBT-128, Codabar (NW7), Interleaved 2of 5, Industrial 2 of 5, Discrete 2 of 5 (DTF), IATA 2 of 5, Matrix 2of 5, EAN/JAN-13, plus supplement, EAN/JAN-8, plus supplement, UPCA, plus supplement, UPCE, plus supplement, UPCE1, ISBN (Bookland), MSI Plessey Code, GS1 Databar RSS14, GS1 Databar Limited, GS1 Databar Expande</p> <p>2D: PDF417, Micro PDF417, Composite Codes (CC-A, CC-B, CC-C/CC-B, CC-C), Aztec, MaxiCode, DataMatrix/ECC 200, QR Code, Micro QR Code, GS1 DataMatrix</p>
Depth of Field	<p>Code 128 10mil 18bytes: 60~200mm QR 10mil 160bytes: 40~120mm DM 15mil 100bytes: 50~140mm</p>

Characteristics

Dimensions	90mm x 60mm x 160mm
Weight	210g
Power	5V±5%
Trigger Switch	>1,000,000 cycles
Light Source	630nm visible red LED
Image Sensor	640 x 480 array image sensor
Interface	USB-HID, USB-Virtual COM
Indication	LED, Beeper
Keyboard support	American, Belgium, Barzil, Denmark, Finland, France, Austria, Germany, Greece, Hungary, Italy, Netherlands, Norway, Poland, Portugal, Romania, Russia, Slovakia, Spain, Sweden, Turkey_F, Turkey_Q, England, Japan, Czech, Thailand, Ukraine, Saudi Arabia, Croatia, Korea, Bulgaria

Performance

Resolution	1D \geq 3mil (Code 39) 2D \geq 7.5mil (QR code)
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Scan Rate	60 fps
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Scan Angle	Yaw \pm 55°, Rotation \pm 180°, Pitch \pm 55°
------------	---

Environment

Light Strength	Up to 100000 lux
----------------	------------------

Temperature	Operating: 0°C to 50°C Storage: -20°C to 80°C
-------------	--

Humidity	5% to 95% relative humidity (non-condensing)
----------	---

Drop	1.5 meters onto concrete
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Regulatory

Regulatory Approvals	CE, FCC, BSMI, RoHS, etc.
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*Argox reserves the right to enhance and modify the specifications without prior notice. Please check them from Argox sales representative for most updated specifications.